

User's and installer's Manual

Sine wave Inverter, Battery charger, Transfersystem

XP-COMPACT - XPC 1400-12

XP-COMPACT - XPC 2200-24

XP-COMPACT - XPC 2200-48

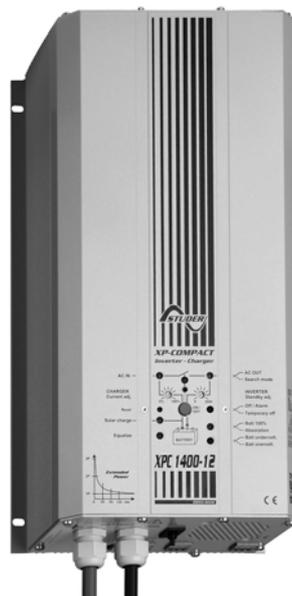
Temperature sensor **CT-35**

Remote control **RCC-01**

Solar charge regulator **Cxxxx-S**

AC cable cover **CFC-01**

IP-23 top cover **C-IP23**



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English description

1 General information

1.1 Operating instructions

This manual is part of the delivery package of every XP-COMPACT inverter/charger. It serves as guidelines for a safe and efficient operation of the XP-COMPACT. The instructions are only valid for use with the following devices and options:

XP-COMPACT XPC 1400-12

XP-COMPACT XPC 2200-24

XP-COMPACT XPC 2200-48

Temperature sensor CT-35

AC cable cover CFC-01

Remote control RCC-01

IP22 cover C-IP22

Solar charge controller XPC xxxx-xx-S

Every person who installs an XP-COMPACT and/or works with it must be fully familiar with the content of this manual and must follow exactly all the warning and safety instructions. Installation of or any work on the XP-COMPACT must be carried out by a skilled and trained personnel. Installation and application must comply with the respective local installations codes and safety regulations.

1.2 Quality and Warranty

During production and assembling, all XP-COMPACT appliances go through many controls and tests. Production, controls and tests are carried out in accordance with firm and established procedures. Every XP-COMPACT has its own serial number, which helps to refer back to its original data in the event of controls or repairs. That is why you should never remove the identification plate showing the serial number. The production assembly and tests on all XP-COMPACT appliances are totally carried out in our company in Sion, Switzerland. The warranty for these appliances is valid for uses and operating possibilities mentioned in this manual.

The warranty period for the XP-COMPACT is 5 years.

1.3 Warranty disclaimer

We do not accept any liability for any damages occurring through use, manipulation, working situation and handling, which are not explicitly mentioned in these operating instructions.

Following cases are not covered by the warranty:

- High voltage at INPUT (i.e. 48V at the Battery INPUT of XP-COMPACT 1400-12)
- Reverse polarity on Battery connections (+/- reversed)
- Running liquid or oxidation through condensation in the appliance
- Defects caused by force, physical or mechanical means
- Changes not explicitly authorized by STUDER INNOTEK
- Not or only partly tightened screws and nuts after change of fuses or cables connecting
- Transport damage, i.e. through bad handling and /or packing
- Damage from atmospheric over voltage (lightning)

1.4 Liability disclaimer

Respecting this manual, servicing and method of installation, functioning, application and maintenance of the appliance cannot be controlled or supervised by STUDER INNOTEK. Hence we do not accept any liability and responsibility for damages, losses and costs which result through the use of this appliance or which result through incorrect installation, incorrect operation or wrong application and maintenance, or which by some other means maybe connected to each other.

The use of STUDER INNOTEK's inverters does exclusively involve the user's liability. This device is not designed for applications involving health care and medical treatments where the patient life is concerned and where any mishap may be lethal. Similarly, we do not accept any liability for any violation of the patents rights or violation of any third party's rights resulting from the use of this appliance
STUDER INNOTEK reserves the right to modify the technical data or these operating instructions without any prior notice.

1.5 Warning

This manual must be readily available for the user at any time. The user must be familiar with the precautions and safety aspects in the country of installation.

During operation of XP-COMPACT, high voltages are generated at the connections and inside of the appliance which could be lethal. Work on the appliance and on the installation should only be carried out by skilled and trained people.

The whole installation connected with the XP-COMPACT must comply with the rules and codes in force.

People without the written authorization from STUDER INNOTEK are strictly forbidden to carry out any change or repair on the appliances. For authorized changes only original parts are to be used.

The XP-COMPACT may only be used when it has been installed in accordance with these instructions and all parts have been correctly assembled and installed.

The XP-COMPACT may only be connected to lead-acid or lead-gel batteries.

Caution: Even when a XP-COMPACT has been disconnected from all connections, at the OUTPUT point there could still be deadly voltages present. To remove these voltages you must switch on the XP-COMPACT ON with the ON/OFF switch. After one minute the electronics are discharged and any work can now be safely carried out.

The XP-COMPACT is only suitable for internal use and under no circumstances should it be subjected to snow, rain, or any other wet conditions.

By installations in motorized vehicles the XP-COMPACT must be protected from water-spray and any other wet conditions.

Caution: In normal use lead-acid and lead-gel batteries give out explosive gases. Never smoke or allow a spark or flame in the vicinity of batteries. The batteries must always be stored or placed in a well ventilated room, they should be placed in such a way that there is no danger of short-circuit through carelessness. Never charge frozen batteries.

1.6 Special precautions

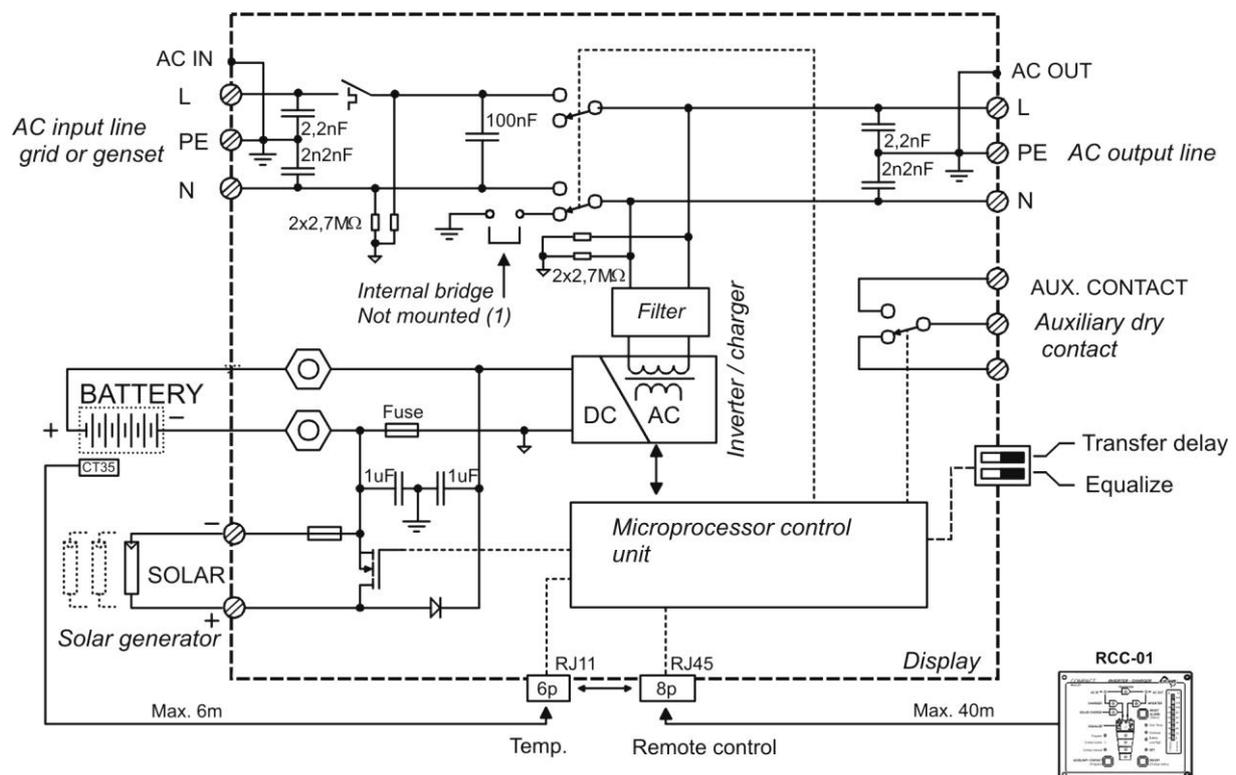
- While working on batteries there should always be a second person close to you or within your voice range, in case help is needed.
- Plenty of fresh water and soap must be ready at hand so that in case of acid coming in contact with skin, eyes and clothes, the areas in question can be thoroughly washed.

- If acid enters the eyes, you must thoroughly wash them with cold running water for at least 15 minutes. It is recommended that you immediately consult a medical doctor.
- Baking powder neutralizes battery acid electrolyte. Always keep some at hand.
- Special care must be taken when working with metal tools near or on the batteries. With tools such as screwdrivers, spanners etc. short-circuits can result. Sparks produced by the short circuit can cause an explosion.
- When working on batteries all personal metal items such as rings, necklaces and bracelets must be removed. Batteries are so powerful that short-circuit with these items can melt them and thus cause severe burns. Always follow the battery manufacturer instructions.
- Under certain conditions XP-COMPACT or a connected generator can start automatically. While working on an electrical installation you must ensure that these appliances are disconnected beforehand from the installation.

2 Introduction

The XP-COMPACT is a sine wave inverter with integrated battery charger with many additional functions, it has been developed to be used as stand-alone (no grid-feeding) AC provider, or as continuous / break-free current supply provider (UPS).

2.1 Principle schematic



Notes:

- (1) **The neutral of the appliance is not connected to the earth** whatever the function mode is. If requested and according to the local regulation, an automatic connection between Neutral and earth in inverter mode only may be done by installing a bridge internally to the unit. Please contact your installer regarding this point.
- (2) Remote control for remote adjustment of the input limit. (see chap. 4.6.3)

2.2 Description of the main functions

2.2.1 *The inverter*

The sine wave inverter XP-COMPACT generates a sinusoidal AC voltage with an exceptionally precise voltage and stabilized frequency. In order to start large electric motors, the user has the possibility to use a short surge power which is 3 times the nominal power of the XP-COMPACT.

The inverter is protected against overload and short circuit. A power stage with the latest MOSFET power transistors, a toroidal transformer, and a fast regulating system makes a robust and reliable inverter with the highest efficiency. A 1-20 Watt adjustable charge detection system allows the smallest energy consumption and ensures a long life for the battery.

2.2.2 *The transfer system*

XP-COMPACT can be connected to an AC source. For example a stand-by emergency generator or the AC network. With the transfer system, on one side you have an alternating voltage at the output for the use of consumer appliances. On the other side the battery bank is being charged. The distribution of energy between the consumer appliances and battery charger is automatic.

2.2.3 *The battery charger*

The built-in battery charger is so designed that it can charge the battery quickly and fully. A microprocessor controlled, Step charging process, ensures the optimal charging of the battery. The desired charging current can be set continuously from 0 to 20/37/45 A, as per the model. The setting is made accordingly to the battery capacity and power available.

The battery charger is designed for lead-acid and lead-gel batteries. Thanks to the floating charge system the batteries can remain continuously connected.

2.2.4 *The solar charge controller (optional)*

With the built-in solar charge controller, the XP-COMPACT is a complete solar-power-center. In a solar installation this controller ensures that the batteries are charged correctly. With the XP-COMPACT, batteries can be charged with a generator and with the solar modules at the same time. The charging of batteries with both energy sources is carried out fully automatically.

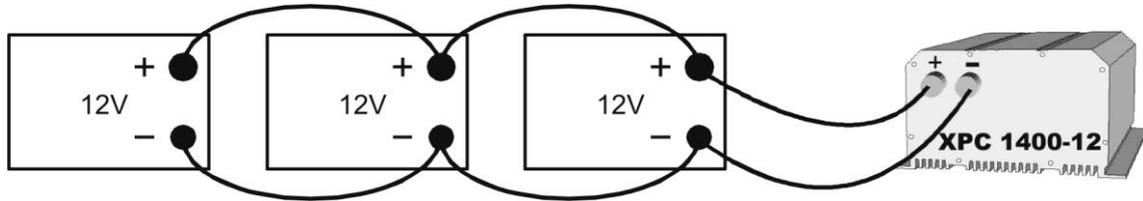
2.2.5 *The remote control*

As an option, a remote control RCC-01 can be connected to XP-COMPACT. All operating features and displays, save the adjustment levels (22/23/24/26), are available on the remote control. It is supplied with a 20m long cable. This cable can be up to 40m long. On the remote control, output power and charging current are also displayed.

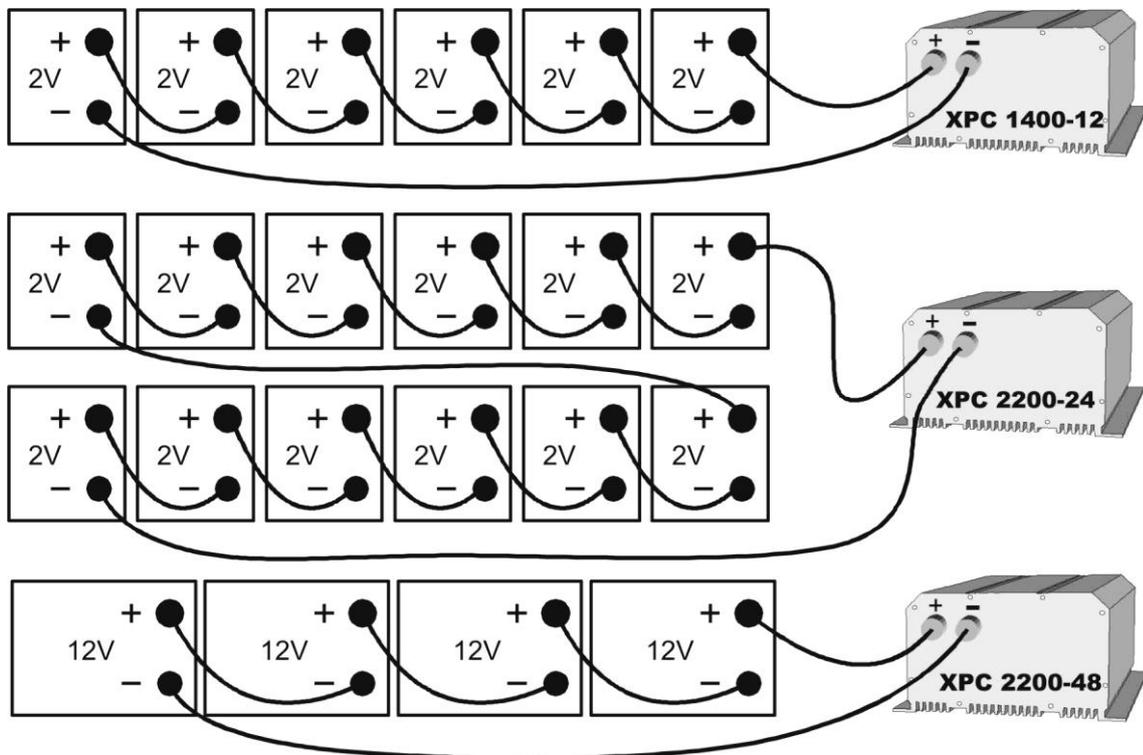
2.3 Battery connection

Lead-acid batteries are normally available in blocks of 2V, 6V or 12V. In most cases, to generate the necessary operating voltage and the capacity of the batteries for the XP-COMPACT many batteries have to be connected together in parallel and or in series. Here are 3 examples of connection:

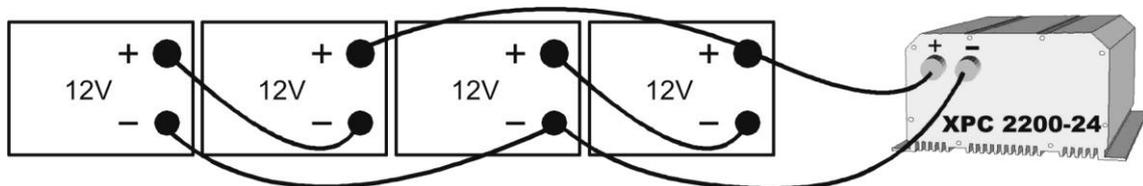
2.3.1 Connection in parallel



2.3.2 Serial connection



2.3.3 Serial and parallel connection



3 Mounting and installation

3.1 Installation place

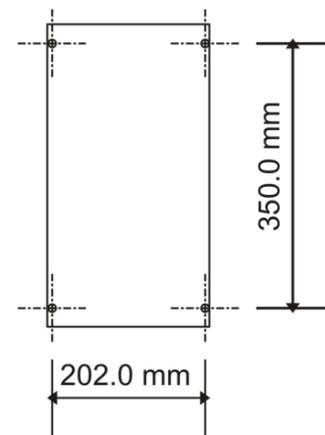
The location of the XP-COMPACT must be driven by the following criteria:

- Protection from unauthorized handling
- Dry dust free room, no condensation
- Never install directly over the battery and never in a cabinet together with the batteries
- Keep ventilation holes free
- In mobile installations it is important to keep the vibrations down as low as possible

3.2 Fixing

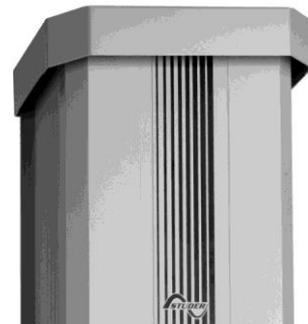
3.2.1 Fixing the XP-COMPACT

Basically the XP-COMPACT can be installed in any desired location. Preferred is that the appliance be wall mounted with battery cables downwards. The XP-COMPACT is fixed on the wall with four screws through the four holes (diameter 5.5mm) which are accessible from the outside. In motor vehicles XP-COMPACT must be fixed on vibrations reducing elements. The XP-COMPACT must not be fixed on a combustible base, as the back of the casing can get hot and reach up to 80 degree Celsius.



3.2.2 Protection cover IP-22

This cover IP22 (Order ref. CIP-22) can easily be installed after the fixation of the XP-COMPACT. To add the cover, slightly loosen the two fixing screws at the base of the device and loosen a bit more the two fixing screws at the top of the XP-COMPACT. Then slide the IP 22 cover between the XP-COMPACT and the wall until it touches the screws. Completely tighten all screws. The installation of the protection cover is completed.



3.3 Connections

3.3.1 General connection instructions

- The cable connection on the terminals AC INPUT / AC OUTPUT / 16A 230VAC are carried out with a screwdriver Nr.1 and the connection on the SOLAR terminal with a screwdriver Nr.2.
- The conductor cross section on the terminals AC INPUT / AC OUTPUT / 16A 230VAC of the connecting cable must be minimum 2.5mm².
- All connecting cables and also the mounted battery cables, must be fixed with strain relief clamps.
- The XP-COMPACT is delivered with battery cables already connected.
- The battery cables must never be extended. If the extension is unavoidable then the conductor cross section must be elevated accordingly.
- To protect the battery cable, a fuse corresponding to the conductor cross section must be fixed directly on to the battery.

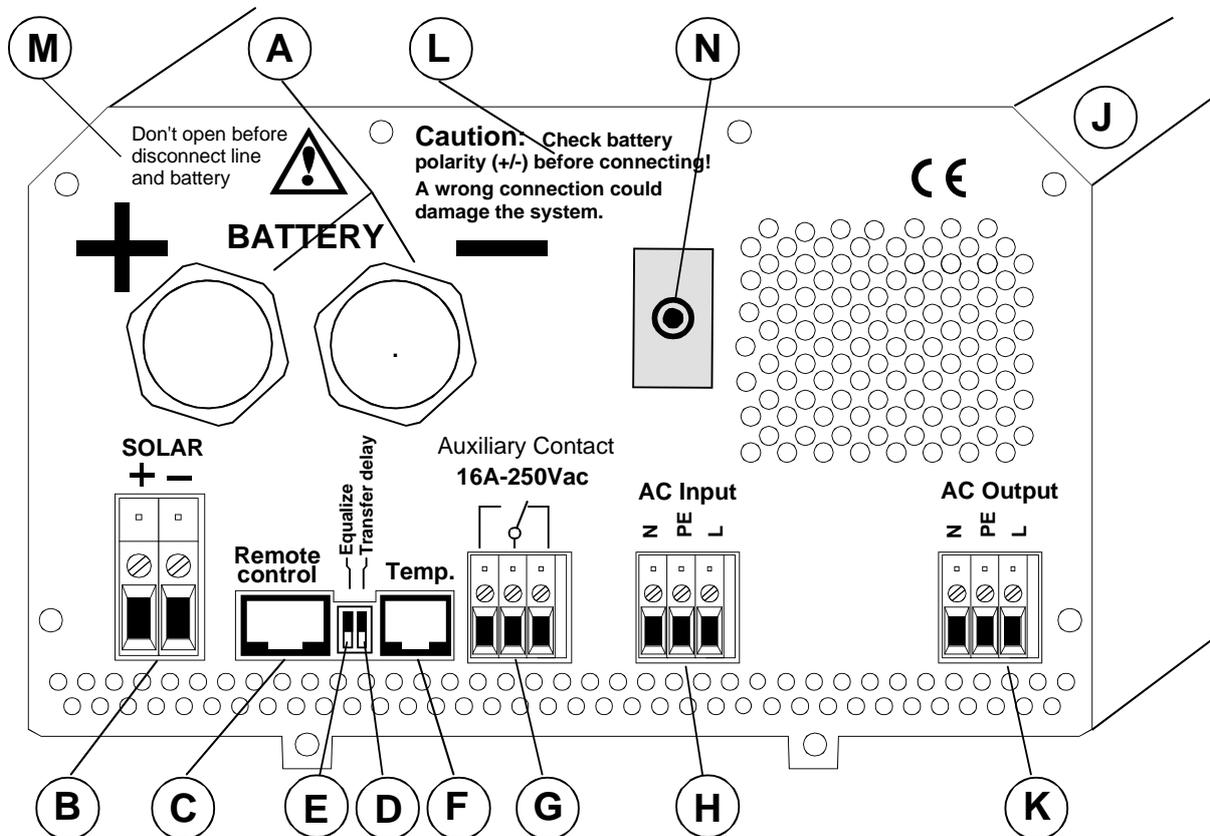
- All cables must be tightly screwed in place. For safety, a yearly control is recommended. In mobile installations control must be carried out more often.
- Connecting must be done by qualified personnel. Material such as cable, connectors and distribution boxes, fuses etc. used in the installation must comply with the respective valid low-voltage installation rules and regulations.

3.3.2 Protection cover of the terminals connections

The protection is available as an option (Order ref. CFC-01) and avoid to do wrong hazardous connection on the terminals 230Vac. It mounted with strain relief clamps for the cable.



3.4 Connection plan



- | | | |
|---|----------------|---|
| A | Battery +/- | Battery cable (already installed) |
| B | SOLAR +/- | Connection terminal for solar modules |
| C | Remote contr. | Connection terminal for remote control RCC-01 |
| D | Transfer delay | Slide switch for delayed opening of transfer switch |
| E | Equalize | Slide switch for equalization of the battery |
| F | Temp. | Connection terminal for temperature sensor CT-35 |
| G | Aux. contact | Connection terminal for auxiliary contact |
| H | AC Input | Connection terminal for AC-input. Located directly above this terminal is the automatic safety cut-out for this terminal. |
| J | ID Plate | Identification plate with Technical data and Serial number |

| | |
|------------------|---|
| K AC Output | Connection terminal for AC-output |
| L Caution... | Caution: check polarity (+/-) before connecting the battery ! |
| M Don't... | Do not open without disconnecting all terminals |
| N 16A Protection | 16A Protection switch for the Transfer system |

3.5 Cabling

Connecting the XP-COMPACT is a very important step of the installation. You must take care that all connection work is carried out in a clean and correct way and that under no circumstance a cable is connected to a wrong terminal.

Connecting of the XP-COMPACT must be carried out in the following order. **In case of dismantling this order must be reversed.**

3.6 Pre-installation settings

Before you start with the cabling of the XP-COMPACT you must set the type of battery. In case sealed-gel batteries are used then you must set the small slide-switch "Equalize" (E) which is on the front with the connection terminals, in OFF position. In case of "normal" lead-acid batteries, these can handle a higher equalizing charge, the same slide switch (E) can be set in ON position.

This will allow an equalizing cycle (higher end of charge voltage) during the next charge process. Since then equalizing will occur every 25 usual cycles.

In case of doubt leave the setting in OFF position.

3.6.1 Connection to battery

Get the batteries ready for connection: Matching battery terminals, matching fuse on a clamp. Prepare battery cables, if necessary press on cable tabs/shoes. Connect red cable on Plus (+)-Pole and the black cable on the Minus (-) Pole. On connecting the second cable to the battery pole a spark is produced, because for a short time high current flows in the XP-COMPACT to charge the capacitors. For this reason follow strictly the safety measures described in this manual. Check if the red LED OFF (13) is lit. If it is not lit, press shortly on the switch ON/OFF (19), now OFF should be lit.

On connecting the battery the XP-COMPACT needs 1 – 2 Minutes to calculate the actual capacity of the battery. During this time the battery condition is shown as 100% charged. (LED 14 – 17 lit).

If the LED 12 Battery Low/High is lit, the battery charge is too low. If the LED 12 Battery Low/High is blinking, the battery charge is too high.

Caution: With a wrong battery voltage the XP-COMPACT can be destroyed. (for example: connecting a XPC 1400-12 to a 48V-Battery).

Nevertheless, if the XP-COMPACT had been connected with reverse polarity, it is highly probable that the fuse inside the casing is defect. Before opening the casing cover all terminals must be disconnected including the battery. If the XP-COMPACT does not function after the changing of the fuse and correcting of the polarity, it means that it is defect and must be sent for repair.

3.6.2 Connection to the 230Vac-consumer appliances (AC OUTPUT)

The 230V consumer appliances must be connected to the terminals AC OUTPUT with cables which cross section has to follow the local rules in force (usually 2.5mm²). Connections are marked as follows "N" Neutral, "PE" Earth (connected to the appliance enclosure), "L" Live.

Caution: High voltages can be there. Make sure that the XP-COMPACT is turned off (LED 13 lighting) before the connection.

3.6.3 Connection to the 230Vac Input (AC INPUT)

The 230V-supply from network or from a generator must be connected to the input terminals AC INPUT with cables which cross section depends on the power source (usually 2.5mm²). Connections are marked as follows: "N" Neutral, "PE" Earth (connected to the appliance case), "L" Live.

3.6.4 Connect the solar modules: SOLAR +/- (Only for solar option)

Solar modules are connected on these terminals. Under no circumstances should any other energy source i.e. wind generator be connected to these terminals! Only solar modules must be connected with two cables +/- . Depending on the power of the modules, the cable cross section should be 2.5 up to 6mm². Before connecting it is necessary to check with a Voltmeter that the voltage of the Module meets the following values:

XPC 1400-12 17-25V/30A, XPC 2200-24 34 – 45V/30A, XPC 2200-48 68 – 90V/20A.

NOTE: Since the solar charge controller integrated in the XPC is of the PWM type, it is necessary to use 36 or 72 cell PV modules (12V or 24V respectively). All other types of PV modules require an MPPT charge controller (i.e VarioTrack or VarioString).

3.6.5 Connection to auxiliary contact

This contact is a potential free change over contact the currents and voltages allowed for this contact are max. 16A/250Vac. The LED 5 "Contact active" shows the position of them: alight mind active and off mind non-active. The schematic view of the connections on the front, show the relay in the non-active mode.

3.6.6 Connection to remote control

The remote control RCC-01 is connected in the terminal marked "remote control" with a 20m long cable and a RJ11/8 connector. The remote control can be plugged IN or plugged OUT during any operation situation. Push in the connector softly until you hear the "click" showing that the connector is locked. The same applies to the plug in the remote control.

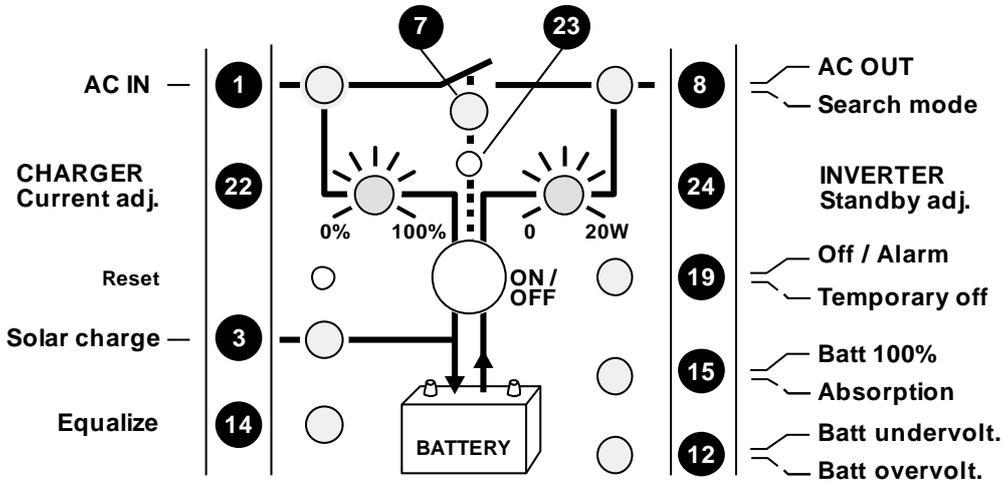
The length of the cable for remote control should not exceed 40m. We deliver it with 20m cable.

3.6.7 Connection to temperature sensor (Temp.)

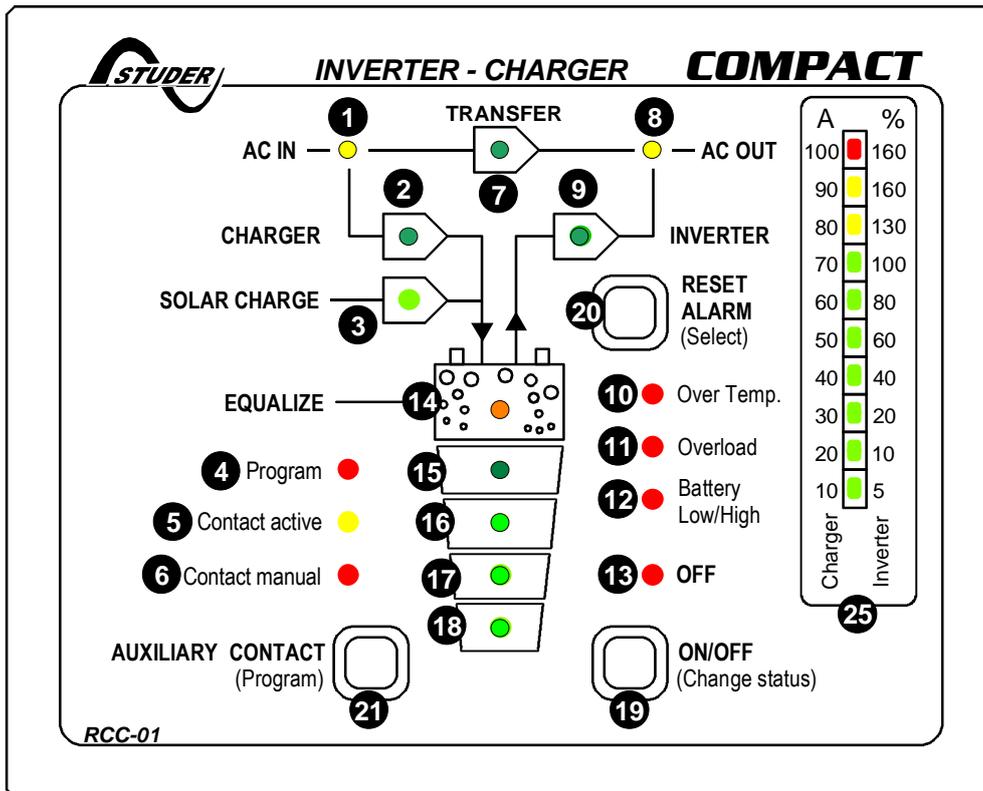
The temperature sensor CT-35 is connected in the terminal marked "Temp" with a 3m long cable and a RJ11/6 connector. The temperature sensor can be plugged IN or plugged OUT during any operating situation. Push in the connector softly until you hear the "click" showing that the connector is locked. The temperature sensor must be glued to the wall of the battery or near it. **The temperature sensor cable must not be tied together with the battery cables or laid in a rope/bundle.**

4 Control

4.1 Display and control parameters



4.2 Display and control parameters on remote control panel (optional)



4.3 Light emitting diodes (LED)

| LED | Marking | LED lit | LED blinks |
|-------|----------------|---|--|
| 1 | AC IN | Voltage corresponding to self-adjusted values is at the AC IN input. | A voltage outside the self-adjusted values is at the AC IN input, or the XP-COMPACT is in synchronization phases |
| 2 | CHARGER | Battery charger is working | The battery charger is locked OFF (see chap. 4.7) or provisory out of order. In that last case it will restart within 10 seconds |
| 3 | SOLAR CHARGE | Connected solar modules are delivering energy | |
| 4 | Program | Program mode for Aux. contact | |
| 5 | Contact active | Auxiliary contact is activated | |
| 6 | Contact manual | Aux. cont. manually activated | |
| 7 | TRANSFER | Transfer system is active. In-coming voltage is being sent directly to AC OUT outlet | Transfer (bypass) is disabled (see chap. 4.8) |
| 8 | AC OUT | There is a voltage at the AC OUT outlet | The inverter is in standby-mode |
| 9 | INVERTER | Inverter is working | Forced inverter mode (see chap. 4.6) |
| 10 | Over Temp. | For the time being the XP-COMPACT is out of service because of overheating. | |
| 11 | Overload | The XP-COMPACT is out of service because of overload or short-circuit | |
| 12 | Batt. Low/High | Battery voltage is too low | Battery voltage is or was too high |
| 13 | OFF | XP-COMPACT is turned off. Turning it back on is only possible manually. | XP-COMPACT is for the time being turned off. Turning it back on will follow automatically ! |
| 14 | EQUALIZE | Battery equalizing is set | |
| 15–18 | | State of charge of the battery | LED 15 – absorption time is running |
| 25 | POWER MONITOR | Display the value of the output power in % of P _{nom} (in inverter mode) and the charge current in Amps (in charger mode). | |

4.4 Push buttons

| | | |
|----|--------------|---|
| 19 | ON/OFF | Turning the XP-COMPACT on and off (Help Button for Programming) |
| 20 | RESET | Alarm signal off (help button for programming) |
| 21 | Aux. Contact | Control aux. contact (help button for programming) |

4.5 Turning knobs

| | | |
|----|----------|---|
| 22 | CHARGER | Adjustment for max. charging current |
| 23 | TRANSFER | Adjustment for transfer voltage threshold (TRANSFER – INVERTER) |
| 24 | STANDBY | Adjustment for "standby" system |

4.6 The inverter

An Inverter is built in the XP-COMPACT, which generates a sinusoidal alternating voltage of a very high quality. With this Inverter any 230Vac alternating voltage appliance up to the nominal power of your XP-COMPACT can be operated. Thanks to the generous dimensioning of the XP-COMPACT, you can operate appliances requiring higher power than the nominal power of the XP-COMPACT for a short time. The XP-COMPACT provides up to 3-times the nominal power to start motors.

The Inverter mode is displayed through LED 9 (Inverter). If the Inverter Mode is disabled (see chap. 5.5) LED 9 will blink. If the LED 9 is lit, the Inverter is in operation and you have 230Vac at the output AC OUT. The actual power of the connected appliance is displayed on the power monitor 25 and on the Remote Control.

4.6.1 Charge detection system "Standby"

In order to avoid unnecessary discharge of the battery, the inverter switches OFF automatically if no appliance is connected and switches ON automatically again if appliance is connected. The LED 8 blinks if the inverter is in standby-mode. The switching-on/starting level can be adjusted with the turning knob 24 "STANDBY". Adjusting the switching-on level is as follows: Switch off all consuming devices, turn the turning knob 24 to the right until the LED 8 is blinking, switch on the smallest consuming device (i.e. mobile phone charger), turn the turning knob **slowly** to the left until LED 8 is lit.

If the standby-mode is not wanted, turn the turning knob 24 to the left, to the OFF position.

4.6.2 Overload

If the Inverter is too long or too heavily overloaded, it switches off. The LED 11 "Overload" is lit and LED 13 "OFF" blinks. After ca. 10 seconds the Inverter switches on automatically. If the Inverter is overloaded four times one after another in a short time, then it no longer switches on automatically. The LED 13 remains lit. Press the push button 19 "ON/OFF" in order to switch on the inverter.

4.6.3 Overheating (Over Temp.)

If the inverter has been overloaded for a long time or it has been working in too high surrounding temperatures, it will switch off. The LED 10 "Over temp." is lit and the LED 13 "OFF" blinks. After cooling down, the inverter switches back on automatically. One minute before the inverter switches off for too high temperature it gives out an acoustic alarm signal. If the auxiliary contact has been programmed to detect the high

temperature then it synchronizes the relay with the alarm signal. In this way, for example, an emergency back- up system can be started without any break in the energy supply.

4.6.4 Battery condition

Deep discharge of the lead-acid batteries leads to high losses in capacity and early aging. That is why the battery condition is continuously controlled and supervised. With low voltage the inverter switches off. The LED 12 "L/H Batt." is lit and the LED 13 "OFF" blinks. When the battery voltage gets up to 12.1V / 24.2V / 48.4V, the Inverter switches on automatically. One minute before the Inverter switches off due to low voltage it gives out an acoustic alarm signal. If the auxiliary contact has been programmed to detect the low voltage then it synchronizes the aux. contact with the alarm signal. In this way, for example, an emergency backup system can be started without any break in the energy supply.

The low voltage is set to 11.6V / 23.2V / 46.4V. These settings are standard for most batteries. These voltage levels are maintained by the built-in battery-management-system of the XP-COMPACT by matching the load and the battery condition.

This setting is comparable with the levels of 10.8V/ 21.6V / 43.2 which are given for most batteries at nominal load.

All voltage levels can be programmed. See the instructions under the section on programming. Check with your battery supplier which voltage values should be set.

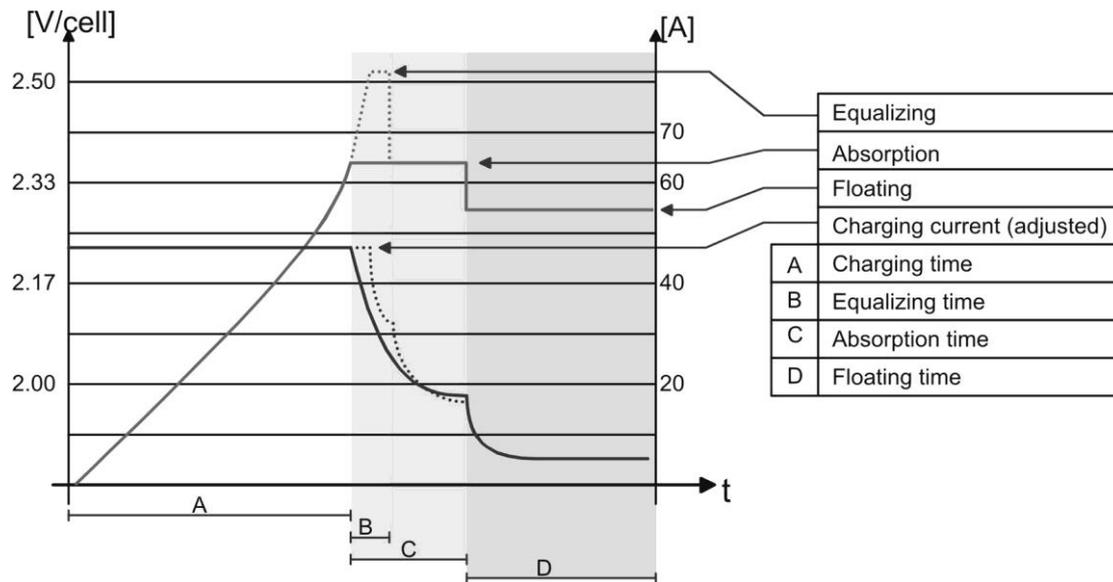
4.7 The battery charger

4.7.1 Cycle of charge

The full automatic XP-COMPACT battery charger is adjusted at the factory so that most lead-acid and lead-gel batteries can be charged to the maximum. As soon as the minimum alternating voltage for the AC IN set on the turning knob 23 is available at the input (LED 1 AC IN is lit), the battery charger is switched on automatically (LED 2 CHARGER is lit). The battery is fully automatically charged matching to the charge level, the adjusted volt-age levels and the charge current. Thanks to the built-in float charge system, the batteries can be left connected for unlimited time with the battery charger switched on.

During the charging phase the appliances at the outlet AC OUT are continually supplied with power (LED 8 AC OUT is lit).

The charger functions are shown in the following diagram:



4.7.2 Default values for battery voltage thresholds

| Low voltage | | | Float charge | | | Absorption | | | Equalization | | | Absorption time | Equalization time |
|-------------|------|------|--------------|------|------|------------|------|------|--------------|------|------|-----------------|-------------------|
| 12V | 24V | 48V | 12V | 24V | 48V | 12V | 24V | 48V | 12V | 24V | 48V | 12/24/48V | 12/24/48V |
| 11.6 | 23.2 | 46.4 | 13.5 | 27.0 | 54.0 | 14.4 | 28.8 | 57.6 | 15.6 | 31.2 | 62.4 | 2h | 20' |

These values can be modified by mean of the optional remote control

4.7.3 Equalization charging

Before you program the XP-COMPACT for equalization-charge you must check with your supplier that the batteries are suitable for this process.

Equalization is recommended for the lead-acid batteries in order to mix well the electrolyte fluid and to clean the lead plates.

If the XP-COMPACT is operating with a lead-acid battery, which is suitable for equalization, the slide switch "Equalize" which is on the cable connection side, must be placed in the ON position. In this setting, every 25 charge cycles an equalization is carried out for 20 minutes (factory setting). During such a charge cycle the LED 14 is lit and during equalizing it is blinking. Charge cycle with equalization can be started independently from the actual program. For this purpose the slide switch must be slid from "OFF" to the "ON" position. The LED 14 will light up. If the periodic equalization is not required, slide switch must be slid back to the "OFF" position after the completion of the manual cycle.

The equalizing voltage can be changed. How to proceed is explained in chap. 5.3.

Batteries not designed for equalize should never been charged this way.

CAUTION: During the equalization process, the batteries produce a lot more gas.

DANGER OF AN EXPLOSION !! The battery room must be well ventilated.

Equalization mode should never be used when using gel-batteries.

4.7.4 Charging current

The maximum charging current for the battery can be adjusted with the turning knob 22 (CHARGER). The charging current of the battery should be set to approximately 10 – 20% of the battery capacity (at C10). This means that the charging current for a battery with 200Ah should be set between 20 – 40A.

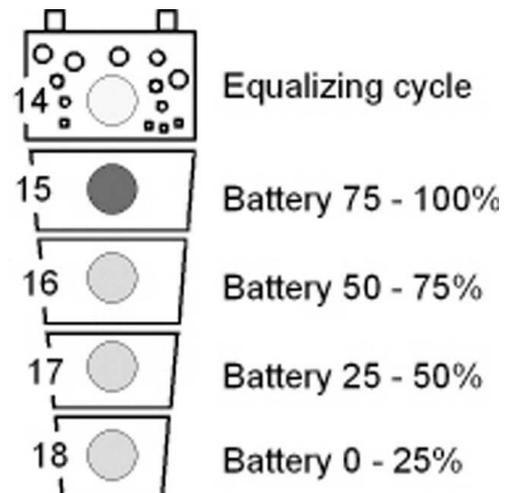
The charging current is displayed on POWER MONITOR (25) of the front panel or on the remote control.

4.7.5 Battery condition

Built-in microprocessor with a specially developed algorithm calculates the actual state of charge of the battery and displays it on LED 15 – 18. The LED 14 is lit when the system is carrying out a charge cycle with equalization.

Notice: the exact measure of the battery state of charge with electrical parameters is almost impossible. The display of the state of charge is always more or less precise. The measure system built in the XP-COMPACT takes into account the battery voltage, the discharge and charge current as well as the undulation of the voltage. If the battery and the XP-COMPACT are used according to their technical data, the battery state of charge is displayed accurately. In the following cases of use the display can diverge:

- Battery charge or discharge with too high currents
- Battery cable cross section too small
- Battery connections badly tightened or corroded
- Charge of the battery with external battery charger
- Discharge of the battery with users not connected to the XP-COMPACT
- Work with defective or sulphated batteries



This means that the display can, within few minutes during the charge, commute from 25% to 75% or during the discharge, to the opposite direction.

As many of the working cases mentioned above often occur, the measure system of the XP-COMPACT takes into account, during the charge, only the peaks of the voltage undulation. As a consequence, the battery voltage at the start of the absorption stage, measured by a voltmeter will appear deeper. By decrease of the charge current the voltage will reach the exact values.

For safety reasons, you must get the recommended charge voltage and charge currents from your battery supplier. The voltage levels and charge characteristics can be changed through programming. The instruction for programming of battery charger is in the section "Programming" (Chap. 5.3). The correct charging is mandatory for a safe function and a long-life of the battery.

The battery charger functions are described by the graphic in chap. 4.7.1.

4.8 The transfer system

When an AC voltage is at the input AC IN of the XP-COMPACT, the LED 1 AC IN is lit. When this voltage matches the lowest adjusted value set by the turning knob 23 TRANSFER, and the frequency is between 44Hz and 65Hz, this voltage is switched directly to the battery charger and to the output AC OUT. The LED 7 TRANSFER is lit. The inverter is switched off and the battery charger switched on. This process is automatic, unless the charger mode or the transfer mode is disabled (see chap. 5.5).

The maximum current of the transfer switch is 16A. That means through this system, consuming devices up to a maximum of 3700 Watt can be operated. When the battery charger is working, part of this power is used for charging according to the power sharing system.

The transfer system is protected against overload with a circuit breaker on the AC Input side of the XP-COMPACT. If the system has been overloaded, the button/pin of the fuse will pop out. To put the automatic safety system back in to operating you must push this pin back.

Note: in the Inverter operation, The XP-COMPACT generates a true sinusoidal and quartz stabilized output voltage. However if the XP-COMPACT is supplied from a grid or a generator and the transfer contact is active, then you have at the output AC OUT the same voltage as that at the input. This voltage cannot be modified by the XP-COMPACT !

4.8.1 Set the transfer voltage threshold

The voltage threshold of the transfer can be adjusted between 150 to 230V with the turning knobs (23). From factory this value is 200V. Most appliances can work on this voltage. When the Input voltages reach the selected value on turning knob, the inverter switches off and the AC INPUT goes directly on the AC OUTPUT. When the voltage INPUT is less of 20V the value set, the transfer is stopped and the OUTPUT switches back on the inverter.

Note : Don't use the turning knobs "TRANSFER" (23) to adjust the AC OUTPUT voltage ! This is only it's only a voltage threshold level to enable or disable the transfer.

4.8.2 Fast (UPS)- mode for the transfer switch

The quick and break free transfer mode is programmed with a slide switch "Transfer Delay" OFF, which is on the front side (cable connections side).

The aim of the XP-COMPACT is to supply the appliance with a break-free alternating voltage. When the incoming voltage AC IN no longer matches values which have been set with the turning knob 23, the inverter switches on at once. The transfer is carried out in 0.02 seconds. This quick transfer ensures a break-free function for most appliances. If you have an alternating voltage back at the input AC IN, transfer system starts up again without any break, and the inverter is stopped.

4.8.3 Delayed mode of the transfer system

The delayed mode of the transfer system "Transfer delay ON" is programmed with the slide switch (D) on front with the cable connections. The XP-COMPACT provides a break-free alternating voltage for the appliance. A quick transfer switch is not always sensitive nor is it always desired, i.e., when the appliances are operated by a small back-up generator. An overload of a short period on such a generator, i.e. start of a vacuum cleaner etc., has the effect of decreasing the voltage for a short time. As in such cases the transfer to the Inverter is not desired, the transfer system can be programmed with a delay. When the slide switch "Transfer delay" (D) is in the "On" position, the transfer to the inverter takes place with a delay of 5 seconds. If the voltage falls below 100Vac, the transfer takes place without delay! The transfer switching to the Inverter takes place without any break.

4.9 The solar charge controller (option)

The XP-COMPACT also has a solar charge controller built in. For charging the batteries, solar modules can be connected to the screw terminal SOLAR +/- . The in-built controller is a "shunt controller" for the maximum input current of 30A for XPC 1400-12 and XPC 2200-24 and 20A for XPC 2200-48. The operating voltage of solar panels to be connected must match the actual operating voltage of the XP-COMPACT and never exceeds the max. rated value.

Under no circumstances should any other systems such as wind-generator be connected at the input of the solar charge controller.

The solar charge controller works automatically and is always in operation. As soon as the energy is delivered from the solar charge controller, LED 3 "SOLAR CHARGE" is lit and the batteries are being charged. The solar charge controller works even when the battery charger is functioning. The way of working is the principally the same as that of the battery charger. The function is described in the section on battery charger. The programming and the adjustments are carried out in accordance with the same conditions. Check with your battery supplier which adjustments must be carried out for your battery.

4.10 The multifunctional contact

In the XP-COMPACT there is a built-in programmable power relay. The potential-free change-over contact (NO – NC) of this power relay is connected to the screw terminal AUX CONTACT.

**Maximum contact load: 230Vac / 12Vdc / 24Vdc / 16A !
> 36Vdc / 3A !**

With the push button 21 "AUXILIARY CONTACT" the contact can be manually switched on or off independently from programming and from the operating situation. The LED 5 "Contact active" shows the status of the contact. The drawing up the screw terminal "AUX CONTACT" is the inactive position mode, LED 5 "Contact active" off.

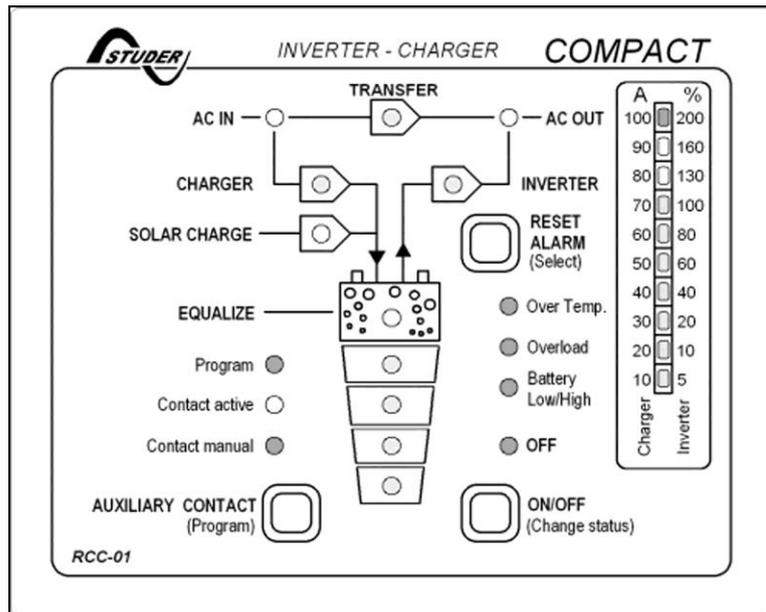
The switching on and off, of this contact can be freely programmed for every operating situation of the XP-COMPACT witch situation is indicated with a LED. There is no limitation to its application and it is left to your wishes as to where and how you would like to use it. The example and the setting of this contact are explained in chapter 5.4. In factory we program this for a dysfunction alarm. The contact is active when one of these situations is detected:

- Over temperature (LED 10 lit)
- Overload (LED 11 lit)
- Over or less voltage of batteries (LED 12 lit or blinking)
- XP-COMPACT is turned off manually or with a fault (LED 13 lit)

In case this function is not wished, it must be modified by programming according to procedure in chap. 5.4.

4.11 The remote control RCC-01

As an option, a remote control can be connected to the XP-COMPACT. All operating controls and displays except from level adjustment are available on the remote control. The remote control is supplied with a 20m long cable. It can as long as 40m. The remote control is suitable for surface mounting on the wall or on to a switch board. It is fixed with 4 screws. The XP-COMPACT can also be programmed with the remote control. The programming is described in the section "Programming".

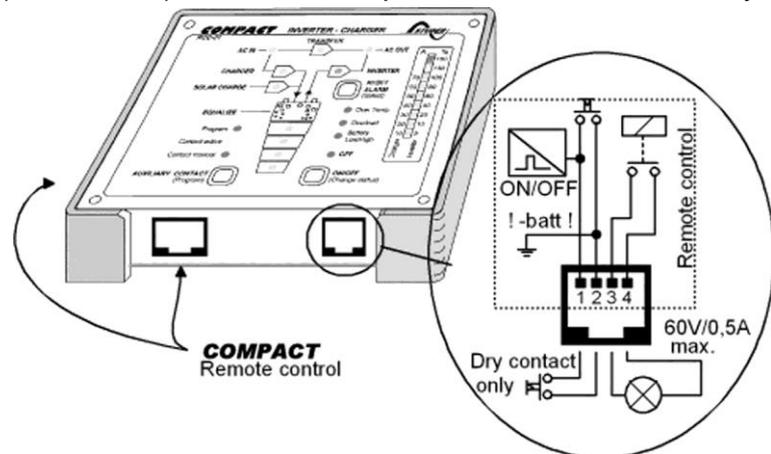


The output power and the charging currents are displayed on the remote control. In the remote control there is an additional alarm contact and a built-in control Input. These two functions are available through Tip-jack RJ11/4 for use. This auxiliary contact is Front / Work contact (max. 0.5A!), which is independent from the auxiliary contact of the XP-COMPACT. This contact is active in case of an alarm of the XP-COMPACT. The Control Input is connected in parallel to the ON/OFF- push button. The XP-COMPACT can be switched on or off through this input with an impulse button or an impulse contact.

Caution: No external voltage should be connected to this input control.

Order number for remote control: RCC-01

Dimensions: H x B x T / 111.5 x 136.5 x 25mm



4.12 The temperature sensor CT-35

Operating voltage of lead-acid batteries change depends on the temperature. To correct the operating voltages according to the actual temperatures, a temperature sensor can be connected to the XP-COMPACT.

The compensation through the sensor is $-3\text{mV}/^\circ\text{C}/\text{Cell}$.

Order number: CT-35

Dimensions: H x B x T / 58 x 51.5 x 22mm



5 Programming (possible only with the remote control RCC-01)

The XP-COMPACT is equipped with a processor fitted out with a flash memory, which means that even when it is disconnected from the battery, the parameters that were programmed for the application remain after a new connection to the battery. It is possible to reinitialize (RESET) the XP-COMPACT by pressing the small black button on the left of the ON/OFF or by pressing simultaneously on the three push buttons 19/20/21 of the remote control during at least 2 seconds. A beep will confirm the RESET. The inverter switches off after this operation. It can be turned on again after the beep. The programmed parameters will remain.

5.1 Standard setting

The XP-COMPACT is delivered with the following default settings:

Auxiliary contact: active in case of defect or manual turn off with the LED 10/11/12/13

| | | |
|-------------------|-----------------------|-----------------------|
| Battery voltage : | Low voltage | 11.6V / 23.2V / 46.4V |
| | Float charge | 13.5V / 27.0V / 54.0V |
| | End of charge voltage | 14.4V / 28.8V / 57.6V |
| | Equalization | 15.6V / 31.2V / 62.4V |

| | |
|-------------------|------------|
| Absorption time : | 2 hours |
| Equalizing time : | 20 minutes |

5.2 Reset value (default settings)

To come back to the default settings, press simultaneously on the push buttons 20/21 during at least 2 seconds. A beep will confirm the comeback to the factory settings. The inverter switches off after this operation. It can be turned on again after the beep.

5.3 Battery voltages and absorption time

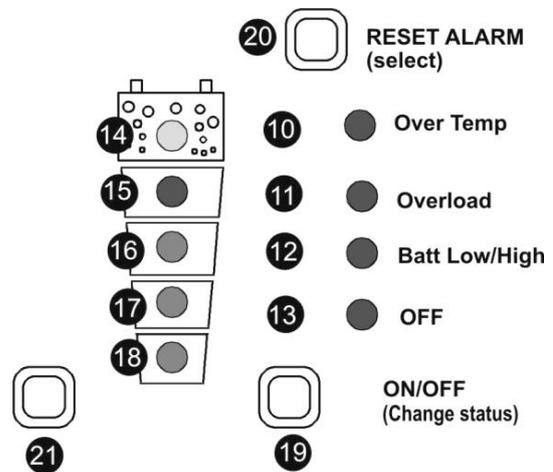
5.3.1 Set the voltage and timing threshold

The programming is done in accordance with the following steps:

Push and hold down, the push button 21 (Program) and the push button 19 (change status) for minimum 2 seconds simultaneously.

With the push button 20 (select) select which of the battery level and of the absorption time have to be changed.

These four red LED's show the function set:



| | |
|----------------------------|------------------------------|
| Low voltage | LED 13 (ON/OFF) |
| Float charge | LED 12 (Batt. low/high) |
| Absorption (End of charge) | LED 11 (Overload) |
| Equalization | LED 10 (Overtemp.) |
| Absorption time | LED 10/11/12/13 (altogether) |

With the push button 19 (change status) set the desired parameter (voltage or time) to modify (LED 14/ 15/16/17/18). Push button 19 (change status) to set the desired value according to the table 5.3.2.

If desired, repeat the operation with any other parameter (voltage or time) to be changed.

If during 30 seconds no buttons are pressed, the selected values are automatically stored and the XP-COMPACT switches back in to the normal operating status.

The voltage levels and times changed through programming are only first active with the next charge cycle!

The voltage level which is not suitable can greatly reduce the battery life or could even destroy it ! Therefore check beforehand with your battery supplier.

5.3.2 Table of voltage and timing threshold

The voltage levels (low voltage, float charge, end of charge and equalization) and the duration of the absorption charge can be changed.

The display of these voltages and the times in the program mode are in accordance with the diagram shown below:

| LED | Low voltage | | | Float charge | | | Absorption | | | Equalization | | | Absorption time | Equalization time |
|-----|-------------|-------------|-------------|--------------|-------------|-------------|-------------|-------------|-------------|--------------|-------------|-------------|-----------------|-------------------|
| | LED 13 | | | LED 12 | | | LED 11 | | | LED 10 | | | LED 10/11/12/13 | LED 10/11 |
| | 12 | 24 | 48 | 12 | 24 | 48 | 12 | 24 | 48 | 12 | 24 | 48 | 12/24/48 | 12/24/48 |
| 14 | 12.0 | 24.0 | 48.0 | 13.7 | 27.4 | 54.8 | 16.2 | 32.4 | 64.8 | 16.2 | 32.4 | 64.8 | 4h | 3h |
| 15 | 11.8 | 23.6 | 47.2 | 13.6 | 27.2 | 54.4 | 15.6 | 31.2 | 62.4 | 15.9 | 31.8 | 63.6 | 3h | 2h |
| 16 | 11.6 | 23.2 | 46.4 | 13.5 | 27.0 | 54.0 | 15 | 30 | 60 | 15.6 | 31.2 | 62.4 | 2h | 1h |
| 17 | 11.4 | 22.8 | 45.6 | 13.4 | 26.8 | 53.6 | 14.4 | 28.8 | 57.6 | 15.3 | 30.6 | 61.2 | 1h | 40' |
| 18 | 11.2 | 22.4 | 44.8 | 13.3 | 26.6 | 53.2 | 14.2 | 28.4 | 56.8 | 15 | 30 | 60 | 0 – 1' | 20' |

The values in bold indicate the standard settings.

5.4 Auxiliary contact

5.4.1 Principle

The auxiliary contact can basically be programmed for any operating situation of the XP-COMPACT which is indicated with a LED. The programming is possible for one or more operating situations. If the contact is programmed for many situations, it is activated as soon as the XP-COMPACT finds itself in any one of the programmed situations. That means that the work of the contact meets that of the logic OR-Function.

5.4.2 The programming of the auxiliary contact

The programming of the auxiliary contact is carried out in the following steps:

- The push button 21 (Program) presses down for min. 2 seconds. The LED 4 "Program" is lit as an indication that the XP-COMPACT is in program mode.
- A blinking LED shows the programmed condition for the auxiliary contact (LED 10/11/ 12/13 factory setting).
- With the push button 20 (select), select the desired condition in which the contact should be activated.
- With the push button 19 (Change status) confirm or change the status for this condition. If desired, with the push button 20 (select) select another condition in which the contact should be activated.
- With the push button 19 (Change status) confirm or change the status for this condition. If during 30 seconds no buttons are pushed, then the settled values are automatically stored and the XP-COMPACT switches back to normal operating condition.

5.4.3 Auxiliary contact as generator starter

As per the battery capacity

When in the programming of the auxiliary contact, the battery capacity (LED 15-18) is used as a condition, you must then take note of the following requirements.

If you have to start an emergency back-up supply with a battery having a certain residual capacity, then two battery levels must be programmed. The first (i.e. Battery 25% LED 17) for the starting or activating the auxiliary contact and the second (i.e. Battery 100% LED15) for stopping or disabling the auxiliary contact. Programmed like this the auxiliary contact works with the lowest set condition and stops when it has reached the highest programmed condition through charging.

Example: start of a generator with the XP-COMPACT

In order to program the auxiliary contact to start at 25% and to stop at 75% of the battery state-of-charge, here is the procedure to follow:

- Press the key AUX. CONTACT (Program) 21 during at least 2 seconds. Then the states will be displayed blinking (factory settings LED's 10/11/12/13). As these states are not wished for the start of the generator, they must be disabled.
- With the key (select) 20, select the LED's to disable (the active LED's are blinking) and disable them with the key 19 Change Status. Select the other LED's to switch off with the key (select) 20 and switch them off with the key 19 Change Status until all are disabled.
- Then select the LED 17 with the key (select) 20 and activate the contact with the key 19 Change Status. The generator will start once the LED 17 switches of.
- Then select the LED 16 with the key (select) 20 and activate the contact with the key 19 Change Status. The generator will stop once the LED 16 switches on.
- If no key is activated during 30 seconds, the normal operation states are displayed automatically again.

For a control the key (program) can be pressed at least 2 seconds. The values set are displayed blinking.

5.4.4 Auxiliary contact as twilight switch (with solar charger option)

The auxiliary contact of the XP-COMPACT can also be used as a twilight switch, i.e. to operate automatically the exterior lighting. With it the connected solar modules measure the light intensity. If the XP-COMPACT is operating without solar modules and a twilight-switching function is desired, you can connect small solar cells with the nominal voltage of the XP-COMPACT on to the SOLAR terminals for the purpose of measuring the light intensity. To function as a twilight-switch the Auxiliary Contact must be programmed so that the condition SOLAR CHARGE (LED 3) is active. Programming must be carried out in steps and in accordance with the description for the programming of the auxiliary contact.

5.4.5 Power cut of the second priority loads

The auxiliary contact can also be used to cut the power of less priority loads when the battery state of charge is lower than a given threshold. In that case, only one of the battery state of charge, or the "transfer" function will be programmed as power cut criteria.

The second priority loads will be supplied only when the generator is ON or when the battery has a sufficient threshold.

5.4.6 Manual operating of auxiliary contact

The auxiliary contact can be operated at any time with the push button 21 (AUX. CONTACT). The LED 6 "Contact manual" lights up as information that the contact is manually operated, and LED 5 "Contact active" lights up when the contact is active. By

pushing the push button 21 a second time, the contact is disabled. By pushing it the third time, automatic functions are restored.

5.5 Disabling some of the XP-COMPACT functions

Each different function charger, inverter and transfer can be disabled. This is useful for specific applications which required to disable some of these three functions.

If you press the buttons 19 and 20 more than 2 seconds you can have access to the different possibilities, shown in the following diagram.

In programming mode the display shows only the different types of program with the three LED's 2, 7 and 9 to each function. To change the type of programming, press shortly the button 20 until you reach the right function used according to the table below. After 10 seconds the XP-COMPACT exits the programming mode and loads the new change.

In user mode, the disabled functions are displayed by blinking LED. So you can see which mode is disabled.

5.5.1 Diagram of the different modes

| | | |
|--|--|--|
| | | |
| | | All the functions are enabled. This is the factory setting. |
| | | The inverter is disabled. Only the transfer switch and the charger will work normal-ly. |
| | | Inverter and charger are both disabled. Only the transfer switch function is enabled in input voltage and frequency is OK |
| | | Charger and transfer switch are disabled the inverter will work continuously even if there is a correct AC voltage at the input. |

6 Maintenance

Apart from the periodic controls mentioned for the connections, the XP-COMPACT does not need any maintenance. Keep the appliance clean and from time to time, wipe it clean with a damp cloth.

7 Technical data

| Model | XPC 1400-12 | XPC 2200-24 | XPC 2200-48 |
|--|--|---------------|---------------|
| Inverter | | | |
| Nominal battery voltage | 12 Vdc | 24 Vdc | 48 Vdc |
| Input voltage range | 9.5 - 16 Vdc | 19 - 32 Vdc | 38 - 60 Vdc |
| Continuous power @ 25°C | 1100 VA | 1600 VA | 1600 VA |
| Power 30 min. @ 25°C | 1400 VA | 2200 VA | 2200 VA |
| Power 5 sec. @ 25°C | 3 x Pnom | | |
| Maximum power | Up to short-circuit | | |
| Maximum asymmetric load | Up to Pcont. | | |
| Stand-by adjustment | 1 to 25 W | | |
| Cos φ | 0.1 - 1 | | |
| Maximum efficiency | 94 % | 95 % | |
| Consumption OFF/Stand-by/ON [W] | 0.5 / 0.6 / 4 | 0.8 / 0.9 / 7 | 1.2 / 1.3 / 7 |
| Output voltage | Pure sine wave 230 Vac (±5 %) | | |
| Output frequency | 50 Hz ± 0.05 % (crystal controlled) | | |
| Total harmonic distortion | < 4 % | < 2 % | |
| Overload and short-circuit protection | Automatic disconnection with 3 time restart attempt | | |
| Overheat protection | Acoustic warning before shut-off - with automatic restart | | |
| Battery charger (4 STEP) I-U-Uo-Equalize (every 25 cycles) | | | |
| Charging current adjustable | 0 - 45 Adc | 0 - 37 Adc | 0 - 20 Adc |
| Input current balance adjustment | Not available | | |
| Maximum input voltage | 265 Vac | | |
| Input AC voltage range | Adjustable threshold from 150 to 230 Vac (XPC also available in 120 Vac) | | |
| Input frequency | 45 - 65 Hz | | |
| Power Factor Correction (PFC) | EN 61000-3-2 | | |
| Battery control (thresholds and times adjustable by the user) | | | |
| Absorption time | 0 - 4 h | | |
| End charge cycle voltage* | 14.4 Vdc | 28.8 Vdc | 57.6 Vdc |
| Floating voltage* | 13.6 Vdc | 27.2 Vdc | 54.4 Vdc |
| Equalization time* | 0 - 4 h | | |
| Equalization voltage* | 15.6 Vdc | 31.2 Vdc | 62.4 Vdc |
| Deep-discharge protection* | 10.8 Vdc | 21.6 Vdc | 43.2 Vdc |
| Temperature compensation (CT-35) | -3mV / ° C / Cell | | |
| General data | | | |
| Multifunction contact programmable | 16 A - 250 Vac (potential free 3 points) | | |
| Max. current on transfer relay | 16 Aac | | |
| Transfer time | < 40 ms | | |
| Weight | 11.7 kg | 12.6 kg | |
| Dimensions h/w/l [mm] | 124 / 215 / 410 | | |
| Protection index | IP20 (IP22 with top cover C-IP22) | | |
| Certification ECE-R 10 (E24) | • | • | Not available |
| Compliance to standards | Low Voltage Directive (LVD) 2014/35/EU: - EN 50178:1997 Electromagnetic Compliance (EMC) Directive 2014/30/EU - EN 61000-3-2:2014 - EN 61000-6-2:2005/AC:2005 - EN 61000-6-4:2007/A1:2011 | | |
| Operating temperature range | -20°C to +55°C | | |
| Relative humidity in operation | 95 % without condensation | | |
| Ventilation | From 45°C | | |
| Acoustic level | <40 dB / <45 dB (without/with ventilation) | | |
| Warranty | 5 years | | |
| ISO Certification | 9001:2008 / 14001:2004 | | |
| Option solar charger (4 stages) | | | |
| Maximum PV open circuit voltage (V) | 25 Vdc | 45 Vdc | 90 Vdc |
| Maximum charge current (A) | 30 Adc | 30 Adc | 20 Adc |
| Charging curve | I-U-Uo-Equalize (every 25 cycles) | | |
| Accessories | | | |
| RCC-01 Remote control | • | | |
| CT-35 Temperature sensor | • | | |
| ARM-01 Auxiliary relay module | • | | |
| CFC-01 Cover, C-IP22 Cover | • | | |

Data may change without any notice